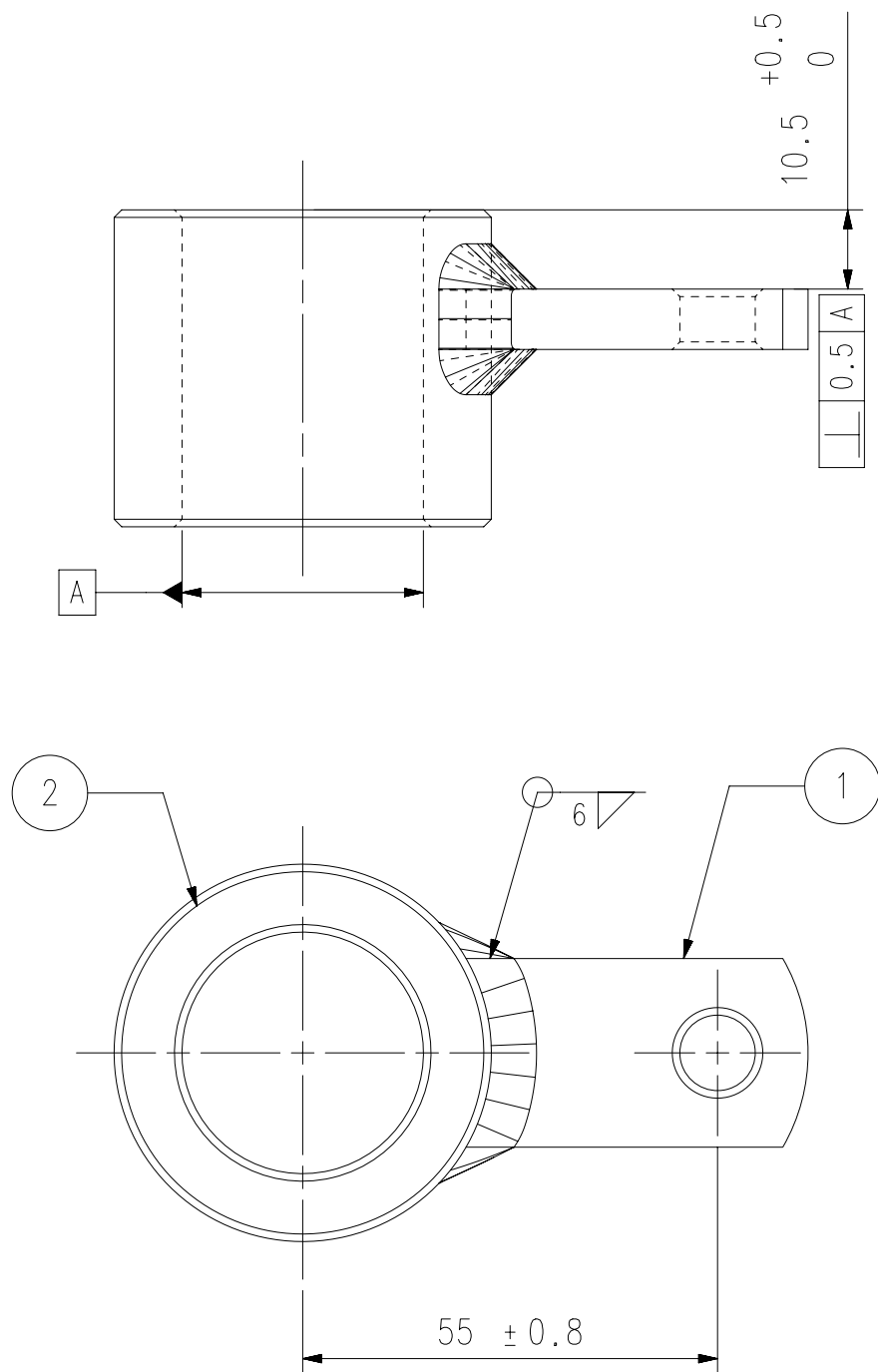
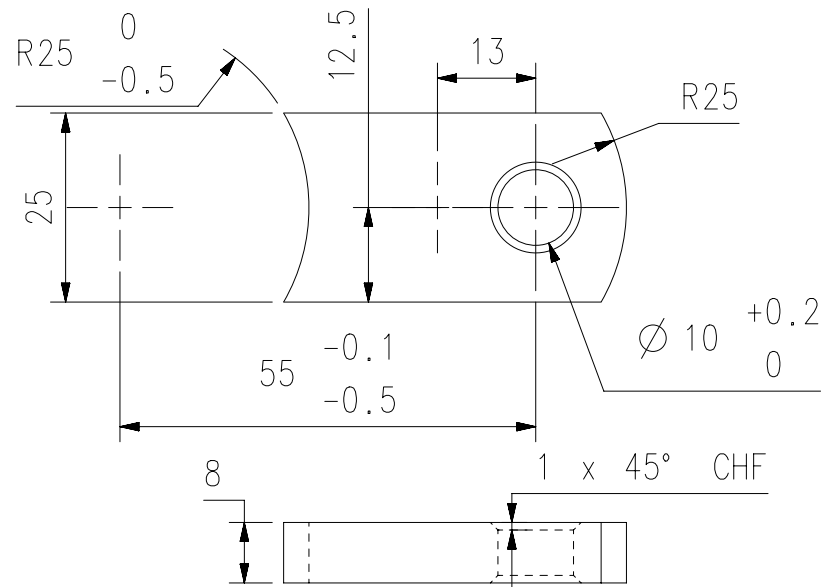


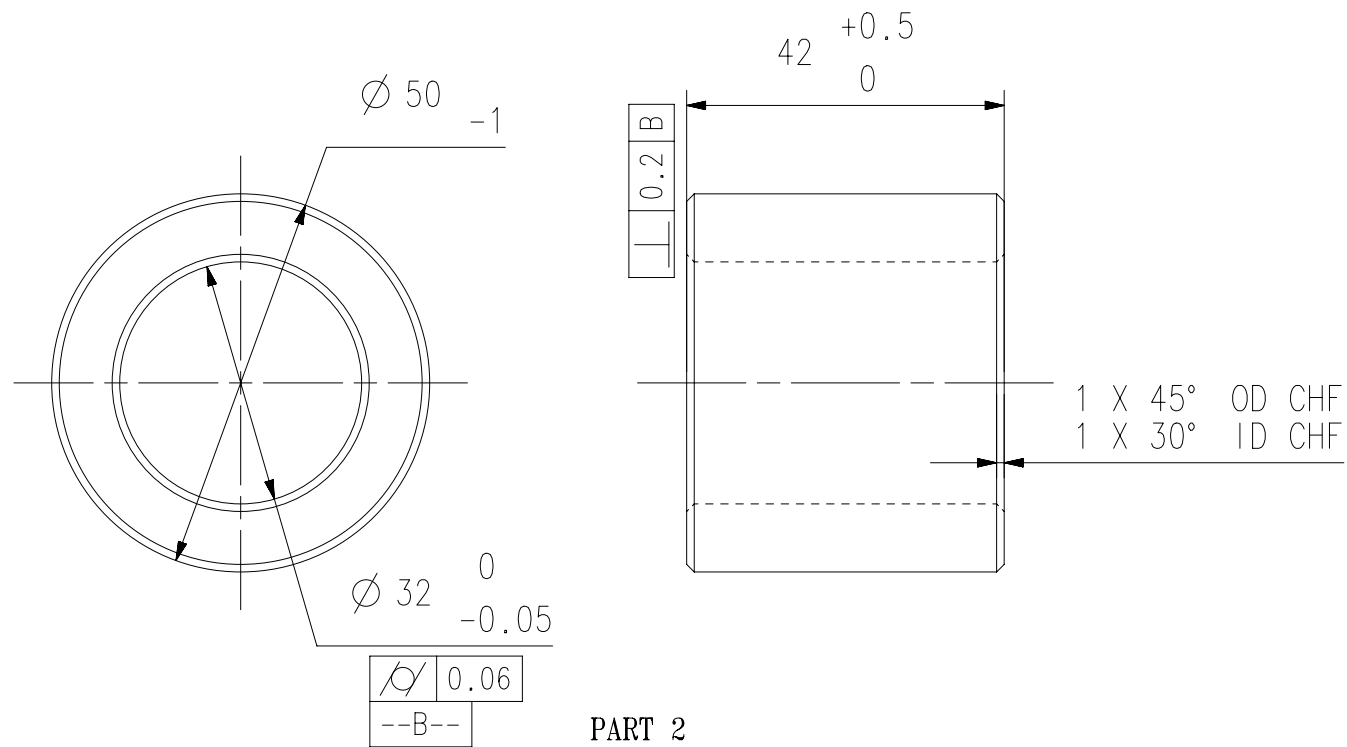
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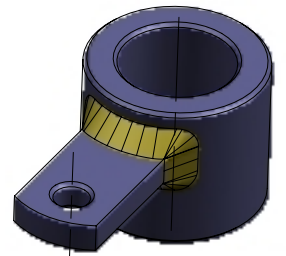
- NOTES:
1. WELD SIZE TO BE 3MM UNLESS OTHERWISE SPECIFIED.
 2. REMOVE SHARP EDGES.
 3. FOR WELDING PROCEDURE REFER PS 608.
 4. FOR PRIMING REFER PS 529 PROCEDURE 1



PART 1



PART 2



S. NO.	PART NUMBER	DESCRIPTION	QTY	MATERIAL	WEIGHT (Kg)
1	008032989U01	CLUTCH HOR LINK TOP	1	FE 410 W AS PER IS 2062	0.38
2	008032988U01	BRAKE PIVOT BUSH	1	FE 410 W AS PER IS 2062	0.061

REF PART NO: 007537379C11

UNSPECIFIED TOLERANCES FOR PART		SURFACE FINISH SYMBOLS:ISO-1302				MAHINDRA & MAHINDRA LTD.					
FORMING TO FORMING	UPTO 500 ±0.5 ABOVE 500 ±0.8	WELDING SYMBOLS:IS813				FARM DIVISION, INDIA					
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5	REMOVE ALL SHARP CORNERS & BURRS				NAME		DATE		PROJECT CODE:	
FORM TO PIERCE	±0.5	DO NOT SCALE ALL DIMENSIONS ARE IN mm	<SC> COUNT : 0			DSNR	AR	29-05-2023	ER NUMBER:ER23C0000228		
HOLE SIZES	+0.2/-0		<CC> COUNT▽: 0			CHKR	NVC	29-05-2023	DESCRIPTION :		
SLOT SIZES	±0.8		WEIGHT(kg) : 0.441			APPR	DS	29-05-2023	BRAKE PIVOT ASSY		
FLANGE WIDTH	+1.0/-0.7		S/F AREA(cm²):						PART NUMBER :		CL:
JOGGLE DEPTH	+0.3/0		MATERIAL:	REFER BOM					008032987U91		NA
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY											
GENERAL TOLERANCES	UP TO 300 ±0.8 ABOVE 300 ±1.0										
ANGULAR TOLERANCE	±1°						DWG.SIZE : A3		SCALE : 1:1	SHEET: 1 OF 1	

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING